

Quality Bulletin



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Dear Suppliers,

Recently we are receiving a lot of ZN (notification of nonconformance) concerning FPI indication that is why we would like to present best practice for reporting this kind of nonconformance.

Reporting of indications which were detected during FPI:

Size and indication quantity should be reported for each non-conformed part.

That information should be given according to scheme presented below:

FPI was carried out according to CFPM ...

Qualified according to spec. CFPS ...

It was found that:

X indications to .010

X indications between .010 and .030

X indications between .030 and .060 when X means indication quantity.

Not in line with CFPS ... para ...

Each Notification of Nonconformance (ZN) for FPI identification shall include information if indications are in cluster or not.

Picture and description of nonconformance shall be attached to each Notification of Nonconformance (ZN) for FPI identification.

Mentioned above working scheme applies to point indications and linear indications as well. In case of linear indications the length of indication shall be given.