

Dear Supplier,

Because of recent escape regarding break edge requirement, there is a need to refresh general drawing notes requirements.

During drawing requirements review please make sure that you also noted and applied all general notes such like:

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UOS BREAK EDGES .003-.015.  
UOS ALL COR FILLETS R .005-.020.
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UOS – Unless Otherwise Shown/Stated – it applies to the whole part except places with additional BREAK EDGE requirements.

Above requirements must be implemented to manufacturing process plan together with quality verification, through documented inspection results, to assure that component meets drawing requirements. Manufacturing departments which perform break edges operations shall have instructions describing manufacturing and verification methods of required characteristics.

Definition of break edge:

The note Break Edge .XXX-.XXX shall be interpreted as prohibiting an edge and instead, requiring a profile that will be convex or flat or a combination of both, will be blended into adjoining surfaces, and will lie wholly (including blends) within a tolerance zone constructed to the limits specified in the note.