

Quality Bulletin



GO BEYOND

Published by Supplier Quality Assurance Department

Dear Suppliers,

In reference to Eagle Eye 20-5B for Pratt US parts, we inform you about correct interpretation of paragraph 4.11 from marking specification PWA310 revision BJ and to communicate a caution regarding the omission of marking when using F9066.

Part Marking Spacing per PWA 310 Revision BJ, Paragraph 4.11

Suppliers may now use form F9066 as a means to request permission from the PW SQAR to provide part identification marking that utilizes less than three spaces required by Section 4.11. The supplier shall document their reason(s) on F9066, present to the SQAR a sample of the marking. The SQAR will approve if they feel the spacing utilized between the marking elements is not objectionable. The supplier will maintain the PW signed copy as a quality record.

For initial part marking approval, the supplier will attach a copy of the approved F9066 to F9236 part marking request form to the PW Part Marking Cell. The signed F9066, along with the cell's Part Marking Approval (PMA) form, will be submitted as part of the First Article Inspection submission.

Omission of Marking per PWA 310, Paragraphs 5.1.3.1 and 5.2.2

Suppliers have in the past and may continue to use F9066 as a means to request permission from the PW SQAR to omit certain marking elements, allowed by PWA 310, when space constraints exist. Supplier and PW SQAR are to assure that no omission is approved that violates PWA 310, Paragraphs 5.1.3.1 and 5.2.2, for specific text required by the engineering drawing marking note. This has been subject of a recent escape so the purpose here is to re-enforce the care needed when making omission of marking decisions.

Please find attached form F9066.

In a case of any questions please send your reply to received bulletin email address.

SQA Group of P&W Poland Company