

Dear Suppliers,

In reference to Eagle Eye 20-12 for Pratt US and PWC parts, we would like to clarify Coordinate Measuring Machine (CMM) Correlation requirement per ASQR- 07.5 – Control of Software.

Per ASQR-07.5 paragraph 4.1.3 Verification Phase:

- *Software for automated inspection (e.g. CMM, etc.) shall be verified by correlation of the test results with the results from an independent method of inspection.*
- *The independent method also requires a different person other than the person who created the inspection program to perform the verification.*

The paragraph referenced above is intended for suppliers to use and measure the same part to ensure adequate correlation is performed. As an example, when the two different CMM programs are used for correlation, the same exact part/serial number is to be used for correlation especially when the part has tight tolerance requirements.

For best practice, having a proficient CMM programmer verify the two separate programs written by the independent CMM programmers is also recommended.

In a case of any questions please send your reply to received bulletin email address.

SQA Group of P&W Poland Company