

Dear Suppliers,

In reference to Eagle Eye 21-1 for P&W US drawings we would like to share below PWA357 substitution interpretation.

Background:

Due to a recent escape we are clarifying the requirements below: Reference PWA 343 section J “Rivet length may vary to maintain SPEC PWA 357 Upset Head requirements”, as well as PWA 357 section 1.3.1 “upper left quadrant figures 2 and 3”

Rivet length may vary to maintain SPEC PWA 357 Upset Head requirements.

Figure 1: PWA 343 Verbiage

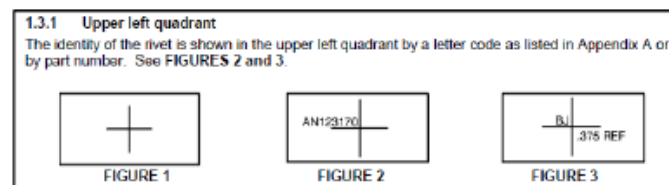


Figure 2: PWA 357 Verbiage

Section I – P&W Requirement:

According to PWA 357 Revision AF if a rivet part number is specified on the drawing it is not permitted to substitute or trim the rivet. If a find number or rivet part number notation is used in the top left quadrant, substitution is not acceptable. If a rivet code is called out in the upper-left quadrant of the rivet notation, it is acceptable to substitute or trim rivets within the appropriate PWA 357 Appendix A rivet code table.

PWA 343 and the drawing note may indicate that the length may vary, however this condition does not go so far as to permit the use of another rivet part number, or to alter the existing part number such that it would no longer meet its dimensional requirement.

Section II – Alert condition:

If a find number or rivet part number is located in the upper left quadrant, it is not permissible to substitute or trim that rivet unless that find number points to a Basic Rivet code found in PWA 357

Appendix A. Example:

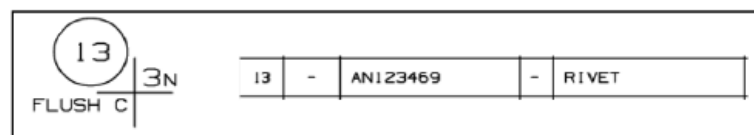


Figure 3: Reference Drawing Annotation and Parts List capture

XL	AN123451 Thru AN123600	AMS 7229		Rivet- C'sunk Hd.
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Figure 4: PWA 357 Appendix A reference capture

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Section III – Actions to be taken:

PW has completed an update for PWA 357, PWA 360, & PWA 79360 accordingly to rectify this situation.

Please reference PWA 357 Revision AG or later for the updated requirements and allowances of substitution.

If it is noted that the find number or part number notation is used and not found within the allowances of the revised PWA 357 specification, submit an eSRI for P&W for Engineering to review the part and proceed with appropriate actions.

In a case of any questions please send your reply to received bulletin email address.

SQA Group of P&W Poland Company

NR 95

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Klasyfikacja eksportowa: Ten dokument nie zawiera danych technicznych.

2-2021